

**XMT™ Tooling System for Euromac Punch Presses**

**XMT™ B-Station  
Tooling For XMTE4  
Multi Tool  
From Euromac**



[mate.com/euromac](http://mate.com/euromac)

**Part Number 2008**

**Mate Tooling Lasts Longer**

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# XMT™ B-Station Tooling For XMTE4 Multi Tool From Euromac

Mate XMT™ Tooling is tuned specifically for high performance Euromac™ punch presses. Mate's status as Original Equipment Manufacturer for Euromac makes XMT™ tooling the only way to take full advantage of the capabilities of the Euromac XMTE4 multi tool punch holder.

### XMTE4 four station multi tool:

- Ultra TEC® B-station multi tool punches
- Fully guided stripper plate
- Thick Turret Original style Slug Free® Dies
- XMT B-station fully guided strippers
- 20 ton maximum tonnage
- Maximum station size is 1.250(31.70)



XMTE4 Multi Tool Punch Holder Assembly available exclusively from Euromac

### Mate Ultra TEC® Punches:

- Premium high speed tool steel for exceptional interval between regrinds.
- 1/4 degree back taper and near polished flanks to reduce friction and eliminate galling.
- Minute corner radii to reduce chipping.
- Hardened and ground D-shaped pin for precise punch orientation.

### Mate XMT™ Fully Guided Strippers:

- Hardened for less wear and resistance to punch galling.
- Tight clearance for better punch guiding; 0.0017(0.04) for rounds and shapes.

### Mate Thick Turret Original Style Slug Free® Dies

- Slug Free® die geometry eliminates slug pulling.
- Highly wear resistant tool steel with optimum balance between hardness and toughness.
- Uniform clearance radii in die corners to improve piece part quality.
- Superior roundness and flatness with exceptional die strength.
- 0.059(1.50) grind life, with shims also available.



Maximum Diagonal XMT B-Station  
1.250(31.70)

### Punch

Round PAUB0A  
Shape PAUB\_A

### Stripper

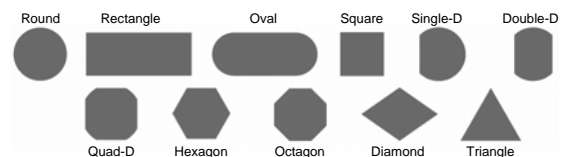
Round S6XB0A  
Shape S6XB\_A

### Slug Free® Die

Round D0AB00  
Shape D0AB\_0  
Shims MSAB

3 Each;  
0.016(0.41)  
0.032(0.82)  
0.048(1.20)

### Standard Shapes



### General Add-Ons

Radius Corner Add 10% to punch, stripper, and die  
Special Angle Settings Add 25% punch, and die

### Small Diameter Round Tools

Diameter 0.031(0.79) to 0.061(1.55) Add 25% to punch, stripper, and die  
Diameter 0.062(1.56) to 0.092(2.34) Add 10% to punch, stripper, and die

### Narrow Width Shaped Tools

Widths under 0.125(3.18) Add 25% to punch, stripper, and die

### Maxima® or Nitride

XMT™ B-Station Maxima coating Add to punch  
XMT™ B-Station Nitride Add to punch